

Commercial Roof Anchors • CRA-4

CRA-4 Horizontal Lifeline Anchors Model Specifications

Ordering Information:

- Call for unit price and lead time
- All orders are custom fabrication

CRA-4 are supplied as two components with stainless steel bolt pack.

- Blank Riser w/Base Plate
- 4-Way Top Fixture
- Backer Plate if required

All stainless steel models are supplied with 316 stainless steel cast loop tops. 316 stainless steel tops may be ordered with hot dip galvanized steel. The loop top will be galvanized in the process.



Material Type:

G/HDG = Q235 steel with ASTM 123
Hot Dip Galvanized
S = 304 Grade Stainless Steel
SX = 316 Grade Stainless Steel

Fabrication:

- Blank riser w-base = USA mfg.
- 4-Way fixture Hot Dip Galvanized = imported
- 4-Way fixture Stainless Steel = USA mfg.

Riser Height	Part Name	Material				SAS Part No.	4-Way Top	Loop Top		wt/lb w/4-Way
		Sch	O.D.	Base	Type			No.	Type	
8	CRA-4-8	40	3.0"	3/8"	HDG	1035-4G	1054-G	1090	Q235	39
					304sst	1035-4S	1054-S	1090-S	316sst	
					316sst	1035-4SX	1054-SX			
12	CRA-4-12	40	3.0"	3/8"	HDG	1032-4G	1054-G	1090	Q235	44
					304sst	1032-4S	1054-S	1090-S	316sst	
					316sst	1032-4SX	1054-SX			
18 △	CRA-4-18	40	3.0"	3/8"	HDG	1033-4G	1054-G	1090	Q235	49
					304sst	1033-4S	1054-S	1090-S	316sst	
					316sst	1033-4SX	1054-SX			
24 △	CRA-4-24	80	3.0"	5/8"	HDG	1042-4G	1054-G	1090	Q235	53
					304sst	1042-4S	1054-S	1090-S	316sst	
					316sst	1042-4SX	1054-SX			
30 △	CRA-4-30	80	3.0"	3/4"	HDG	1025-4G	1054-G	1090	Q235	69
					304sst	1025-4S	1054-S	1090-S	316sst	
					316sst	1025-4SX	1054-SX			
36 △	CRA-4-36	80	3.0"	3/4"	HDG	1026-4G	1054-G	1090	Q235	82
					304sst	1026-4S	1054-S	1090-S	316sst	
					316sst	1026-4SX	1054-SX			

Installation:

Bolt attached, concrete embedment, or field welded base plate.

- Note: Bolt attachment may require a backer plate. Consult project engineer.
- Backer plates are fabricated to match the bolt pattern of the CRA-4 base plate.
- △ Concrete embedment require 4 to 8 bolt holes in the base plate.

Base Plate Fastener Holes:

Riser Ht.	9/16"
8-12	4
18 to 36	4 to 8