

# RLT-4 Field Weld Riser

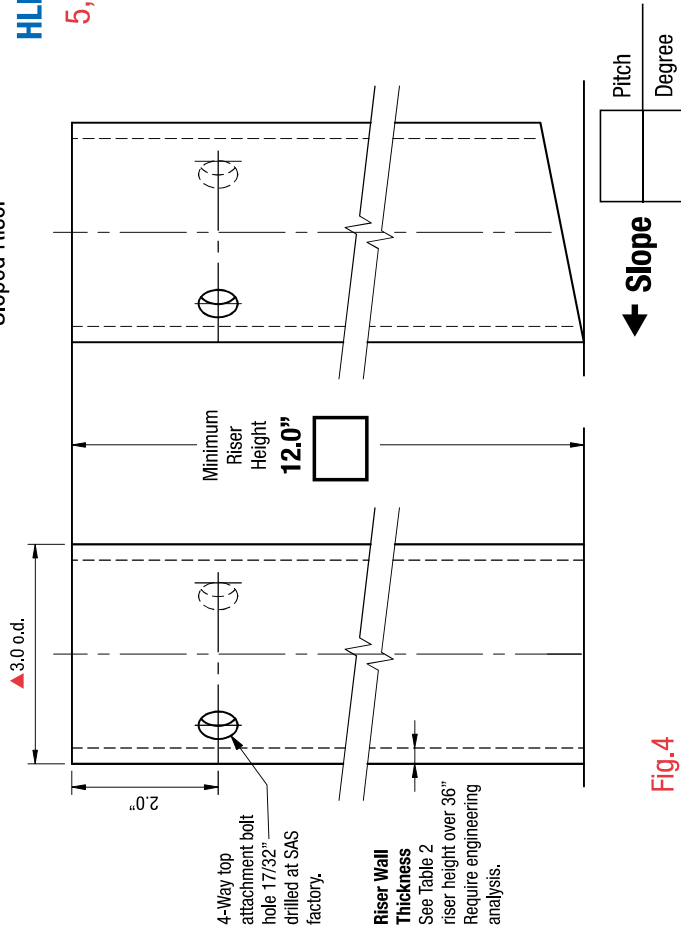
## RST-4 Sloped

### HLL End/Intermediate Anchor

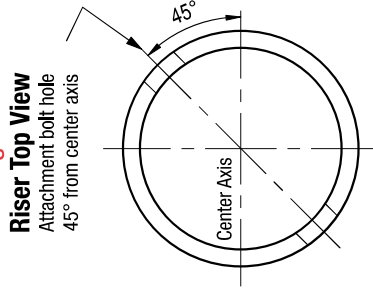
5,000lb Min. Tensile Strength  
Max Proof Load 2,500lb

**Fig.1 RLT-4**

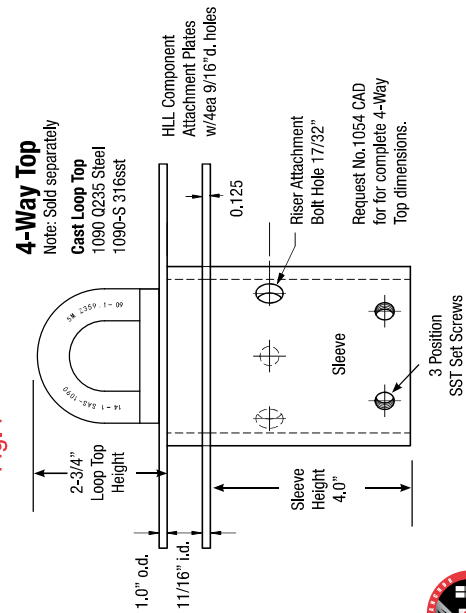
**Fig.2 RST-4**  
Sloped Riser



**Fig.3**



**Fig.4**



**4-Way Top**  
Note: Sold separately  
Cast Loop Top  
1090 Q235 Steel  
1090-S 316sst

**Table 1: Slope**

Pitch	Degree
1/12	4.5
2/12	9.5
3/12	14
4/12	18.5
5/12	22.5
6/12	26.5
7/12	30.5
8/12	33.75
9/12	37
10/12	40
11/12	42.5
12/12	45

**Table 2: Standard Dimensions**

Riser	wt/lb	Wall
8"	3.9	Sch 40
12"	5.8	Sch 40
18"	8.8	Sch 40
24"	17.5	Sch 80
30"	22.0	Sch 80
36"	26.0	Sch 80

Riser wt/inch: Sch 40=0.487  
Sch 80=0.730

Part No.:	<b>1044-4X</b>	Index Pg.1
Part Name:	RLT-4 <input type="checkbox"/> RST-4 <input type="checkbox"/>	Date:
Project Name:		By:
Contractor:		
Address:		
	No. <input type="text"/>	Lead Time <input type="text"/>
	RST-4 <input type="text"/>	

### Riser Material Specifications

Riser Ht.	Sch 40 <input type="checkbox"/> 0.203	Sch 80 <input type="checkbox"/> 0.276	HDG Finish <input type="checkbox"/>	304 sst <input type="checkbox"/>
4-Way Top	1054 HDG <input type="checkbox"/> 304sst <input type="checkbox"/>	Pitch <input type="text"/>	Angle of Slope <input type="text"/> Degree <input type="text"/>	

Riser Wt.	4-Way Top
	7.0lb

Imported Steel  Certified Steel  97% USA Mfg.

### Sign-Off Required to Order

**Terms:**  
Anchors specified on this plan are custom mfg. and are not returnable after fabrication has been authorized by the customers purchase order. A 50% deposit or house credit account is required to begin fabrication and the balance paid upon completion or credit terms.

**Authorization for Fabrication**  
I accept the fabrication specifications, number of units required, project name or customers name, are correct as shown on this plan.

Print Name \_\_\_\_\_ Date: \_\_\_\_\_  
Sign Name \_\_\_\_\_

**Expires in 30 days from date of customers PO.**  
Instructions: Sign authorization and include company or dealers purchase order.  
Note: Steel prices are subject to change without notice. Unit price quotes are guaranteed only when a PO and deposit have been received. Written or verbal quotes expire after 15 days. Request re-quote before ordering.

