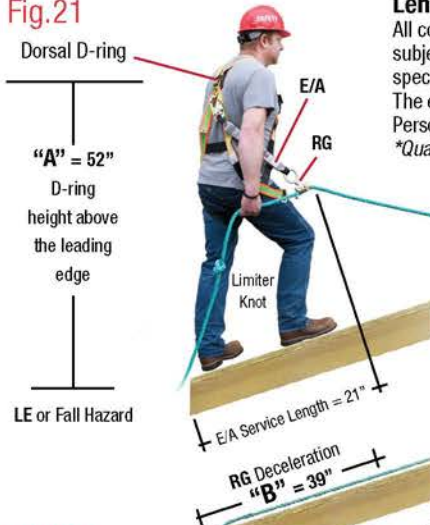


Fig.21



Length of Fall (LOF) 6ft Free Fall Example

All components of a fall protection system are subject to stretch, elongation and deceleration when subjected to a free fall. To prevent striking a lower level, the ground below, or exceeding PPE performance specifications, the LOF plus ground or obstacle clearance must be calculated as accurately as possible. The examples shown in this manual apply to equipment mfg. by SAS and are intended as an example only. Personnel* responsible for project safety are required to draft their own Length of Fall Plan LOFP. *Qualified or competent* person or a safety consultant as defined by OSHA.

LOF Example

Standing at the LE with no slack or angle in the Lifeline, the RG should be placed on the lifeline no closer than its service length of 21" from the LE to reduce free fall to a minimum. E/A in tension see Fig.21. To prevent free falls greater than 6ft, the E/A should not be allowed to hang vertically when positioned at the LE Fig.24.

Note: The example plan specifies a 39" RG deceleration and E/A deployment of 48".

Key Code:

- E/A = Energy Absorber
- RG = Rope Grab
- LE = Leading edge
- LOF = Length of fall

Calculating Free Fall Lengths

Two factors are required to limit free falls to 6ft:

- 1) D-ring height above the leading edge, fall hazard or work surface Fig.21.
- 2) The amount of slack/angle in the lifeline and the service length of the E/A that is allowed to hang vertically Fig.24.

Fig.22



Free Fall Event

Fall arrest occurs in 2 different phases. The worker steps over the LE, Fig.22, and immediately free falls. The free fall length is equal to the D-ring height of 52" + any line slack or E/A length that is allowed to hang vertically. In this example, 20" of line slack + 52" = 72" total free fall before any force is applied to the RG.

Phase 1: After free falling 6ft, the E/A and lifeline are in tension and the force of the fall is applied to the RG. This initiates the RG's locking function. As it decelerates a max. length of 39" down the lifeline, the force of the fall causes the RG to lock fully onto the lifeline.

This action will initiate Phase 2. Note: A limiter knot positioned below the RG on the lifeline at the LE can be used to reduce the RG's deceleration distance to less than 39", Fig.25.

Leading Edge Swing Fall Hazard

Horizontal travel along the leading edge exposes the worker to a swing fall hazard. The free fall length will not increase provided the E/A and lifeline remain in tension. LOF will be increased by the angle of the lifeline off-center from the anchor point above.

Fig.24

E/A Service Length

When the E/A is allowed to hang vertically at the LE, the total service length must be added to the free fall length.



Example Free Fall Calculation
 D-ring Height = 52"
 E/A + RG Service Length = 30"
 Total Free Fall Length = 82"

Fig.23



Fall Arrest

Phase 2 E/A Deployment: When the RG locks onto the lifeline, the E/A's tear webbing begins to deploy (tear out), reducing the free fall velocity and avg. arrest force to 1,350lb or less, while limiting the G forces to humanly sustainable levels. As the E/A gradually deploys, it brings the free fall to a complete stop (fall arrest). The E/A's tear webbing has a max. deployment length of 66". Deployment lengths will vary based on the workers weight and the length of the free fall. It is typically less than 66".

Harness Stretch: The force of the free fall combined with the weight of a suspended worker takes up any slack in the harness webbing causing the D-ring's D-Plate to slide upward. Harness stretch is approx.14", provided the harness has been properly adjusted to fit the worker, and reducing webbing slack to a minimum.

Ground Clearance Warning!

A 2ft safety margin should be added to the net LOF to avoid striking a lower level or the ground below. A failure to do so can result in serious injury or death.

Length of Fall Calculation

"A" = D-ring height above LE	52"
"B" = Rope grab deceleration	39"
"C" = E/A length over the LE	20"
"D" = E/A Max. Deployment	66"
"E" = Harness stretch	14"
Net LOF Total	191"/16'
Min. Ground Clearance	24"
Length of Fall Plan (LOFP)	215"/18'

Note:

The LOF example shown here specifies No.4015-Z fall arrester deceleration Length of 39". No.4015-M, SuperGrab and ValueGrab deceleration lengths are shorter reducing the LOF. Figs. 5,6.

Fig.25



Termination Knot